

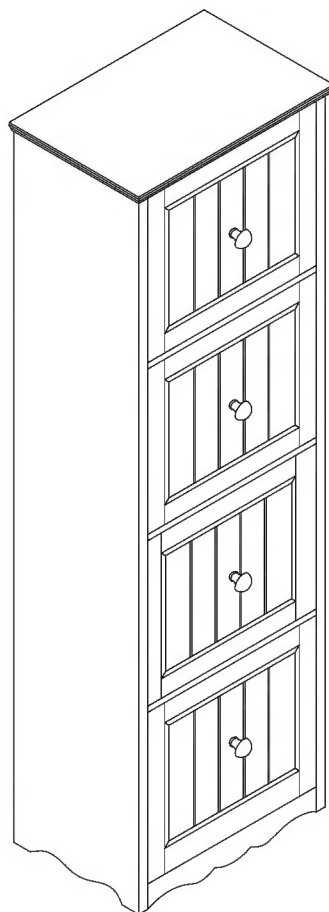
# HOME DECORATORS COLLECTION

HDC# 08042 MFG# TW-18402IY  
SOUTHPORT FILE CABINET 4 DRW

## ASSEMBLY INSTRUCTIONS

Note: Before assembly, please be sure to work on a soft, flat surface to avoid any damage to the finish.

Made In China



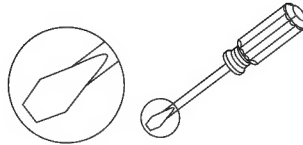
## BEFORE ASSEMBLY

**IMPORTANT NOTE:** READ CAREFULLY BEFORE ASSEMBLY TO PREVENT DAMAGE TO PARTS. Following instruction listed below in the proper sequence as numbered to assure fast, easy and correct assembly.

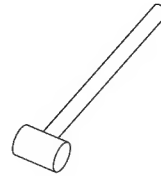
### ASSEMBLY TOOLS REQUIRED



"+"Screw driver



"-"Screw driver



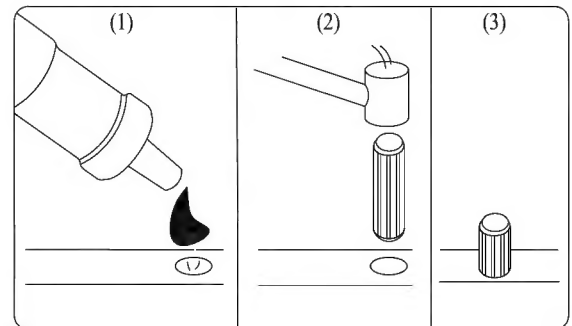
Rubber Mallet



Electric drill

### WOODEN DOWEL INSTALLATION PROCEDURE

- (1) FILL HOLE 1/4 FULL OF GLUE.
- (2) GENTLY TAP DOWEL INTO HOLE WITH RUBBER MALLET OR USE HAND PRESS IN.  
DO NOT USE HAMMER
- (3) WIPE AWAY EXCESS GLUE.



### HIDDEN CONNECTOR ASSEMBLY TECHNIQUES FOR LOCK NUT & LOCK PIN

1 SET INCLUDES: (C) CAM-LOCK 1PC. (A) CAM BOLT 1PC.

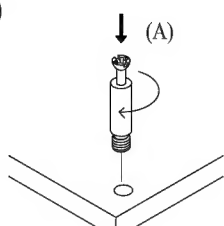
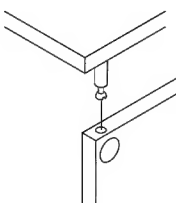
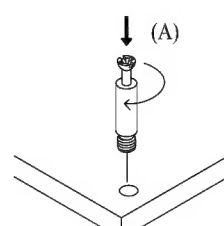
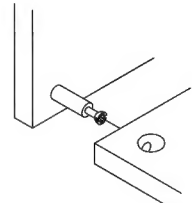
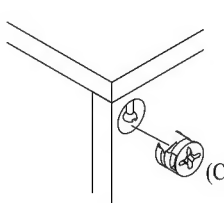
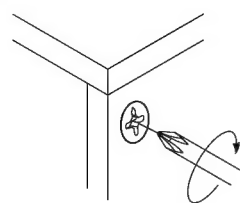
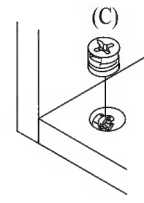
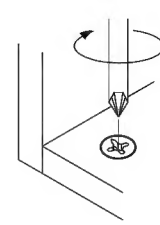
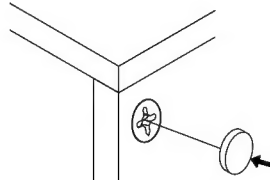
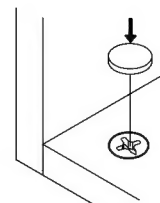
TOOL NEEDED: "+" SCREW DRIVER

STEP 1: SCREW CAM BOLT (A) ONTO PRE-SET PLASTIC NUT ON PANEL. USE A "+" SCREW-DRIVER FOR TIGHTENING. ATTENTION: DO NOT OVER TIGHTEN THE CAM BOLT (A).

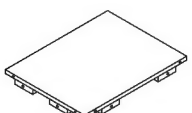
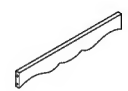


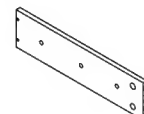
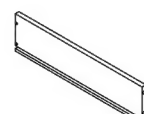
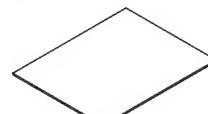

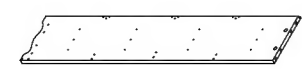


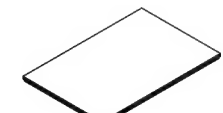
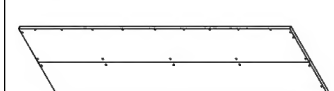
STEP 2: ATTACH BOTH PANELS, MAKE SURE YOU HAVE INSERTED THE CAM BOLT TO THE VERY DEPTH OF THE HOLE WITH RUBBER MALLET GENTLY, CAUTION: DO NOT USE HAMMER. THEN INSERT CAM-LOCK (C) INTO PRE-DRILLED HOLE ON PANEL, MAKE SURE THE ARROW ON CAM-LOCK (C) SET IN PANEL POINT TOWARD THE HOLE INTO WHICH THE CAM BOLT (A) HAS BEEN INSERTED AND INSERTED THE CAM-LOCK (C) TO THE VERY DEPTH OF THE HOLE.

STEP 3: ROTATE THE CAM-LOCK (C) CLOCKWISE TO SECURE CAM BOLT (A) BY TIGHTENING WITH A "+" SCREWDRIVER.

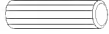
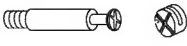



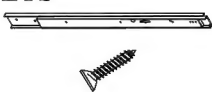
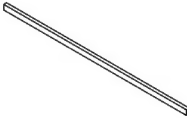

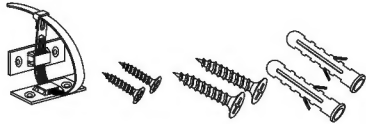

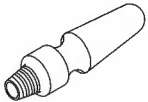
DETAIL STEP PLEASE SEE THE BELOW PICTURE.

VERTICAL CONNECTION		HORIZONTAL CONNECTION	
(1) 	(2) 	(1) 	(2) 
(3) 	(4) 	(3) 	(4) 
(5) 		(5) 	

## PARTS LIST

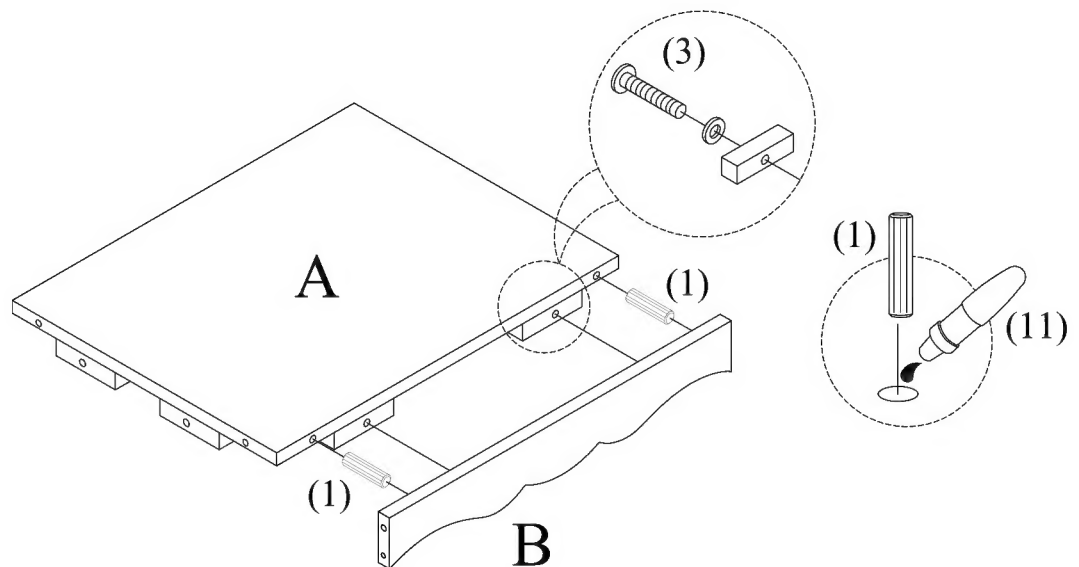
<b>BOTTOM PANEL</b> 1 PC  A	<b>ACROSS PANEL</b> 1 PC  B	<b>DRAWER FRONT PANEL</b> 4 PCS  C	<b>DRAWER BACK PANEL</b> 4 PCS  D
<b>DRAWER LEFT SIDE PANEL</b> 4 PCS  E	<b>DRAWER RIGHT SIDE PANEL</b> 4 PCS  F	<b>DRAWER BOTTOM PANEL</b> 4 PCS  G	<b>LEFT SIDE PANEL</b> 1 PC  H
<b>RIGHT SIDE PANEL</b> 1 PC  I	<b>BACK ACROSS PANEL</b> 3 PCS  J	<b>FRONT ACROSS PANEL</b> 3 PCS  K	<b>TOP PANEL</b> 1 PC  L
<b>BACK PANEL</b> 1 PC  M			

# HARDWARE LIST

<b>WOOD DOWEL</b> 32 PCS  (1)	<b>CAM BOLT</b> <b>CAM-LOCK</b> 26 SETS  (2)	<b>ROUND HEAD BOLT</b> <b>FLAT WASHER</b> 12 SETS  (3)	<b>KNOB</b> <b>ROUND HEAD BOLT</b> 4 SETS  (4)
<b>FLAT HEAD SCREW</b> 16 PCS  (5)	<b>SLIDE</b> <b>FLAT HEAD SCREW</b> 8 SETS  (6)	<b>ALUMINUM BAR</b> 8 PCS  (7)	<b>ROUND HEAD SCREW</b> 30 PCS  (8)
<b>TILTING PREVENT HARDWARE</b> 2 SETS  (9)	<b>ALLEN KEY</b> 1 PC  (10)	<b>GLUE</b> 1 PC  (11)	

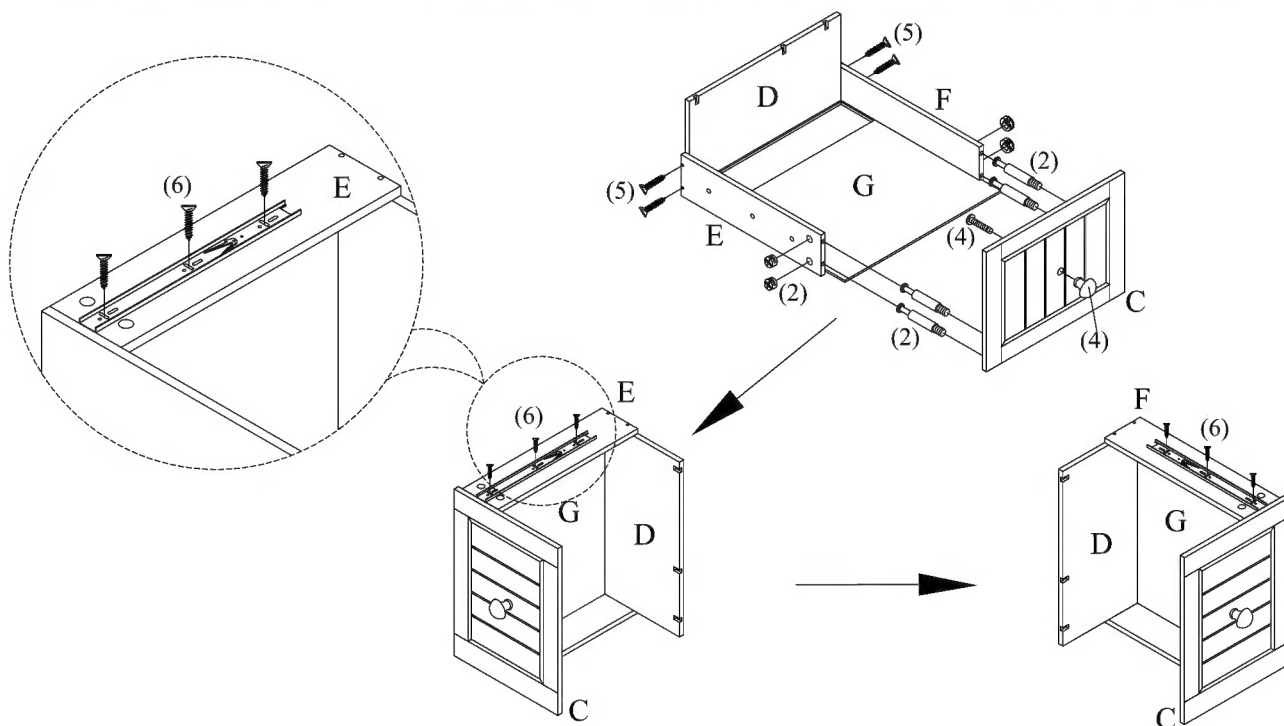
## STEP 1: ASSEMBLE ACROSS PANEL (B) ON BOTTOM PANEL (A)

- FILL RELEVANT HOLES 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES. (DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).
- USE ROUND BOLT & FLAT WASHER (3) TO ATTACH ACROSS PANEL (B) AND BOTTOM PANEL (A) TOGETHER BY ALLEN KEY (10).



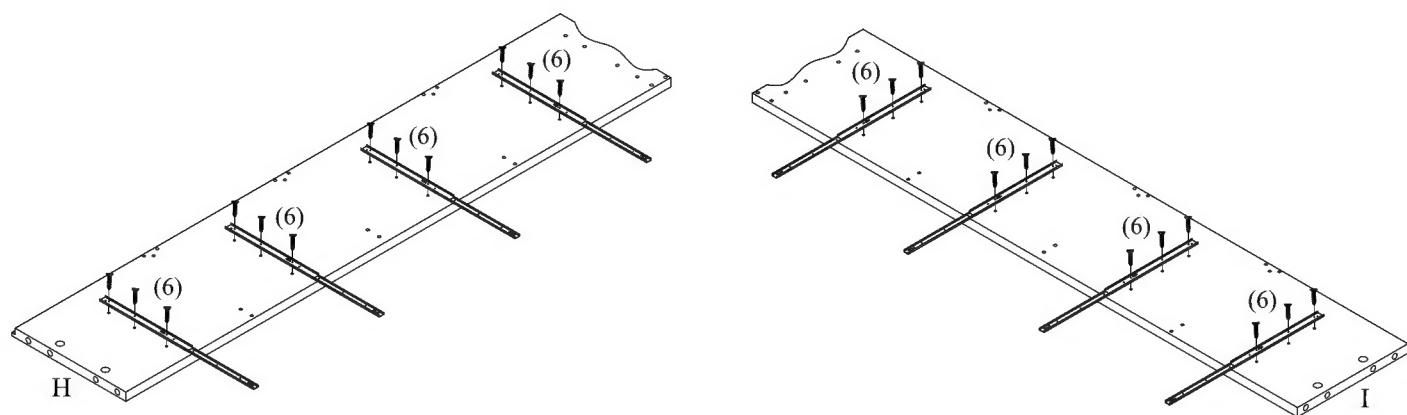
### STEP 2: ASSEMBLE DRAWER

- USE SCREW (5) TO ATTACH SIDE PANEL (E & F) AND BACK PANEL (D) TOGETHER.
- INSERT DRAWER BOTTOM PANEL (G) INTO SLOTS IN SIDE PANEL (E & F).
- USE CAM-BLOT & CAM-LOCK (2) TO FIX DRAWER SIDE PANEL (E & F) AND DRAWER FRONT PANEL (C).
- USE BOLT (4) TO ATTACH KNOB (4) ONTO DRAWER FRONT PANEL (C).
- USE FLAT SCREW (6) TO ASSEMBLE THE SLIDE (6) ONTO DRAWER SIDE PANEL (E & F).



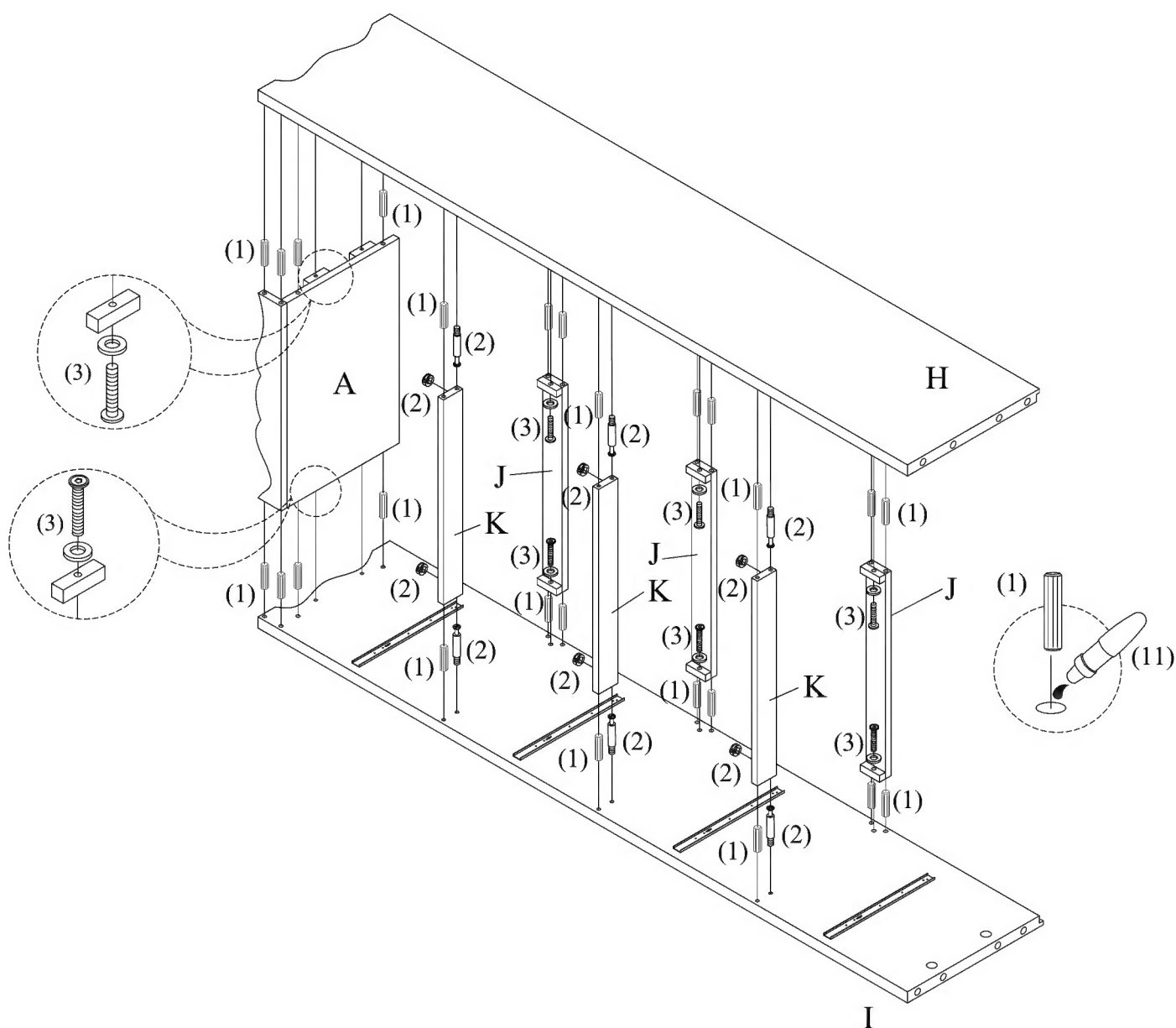
### STEP 3: ASSEMBLE SLIDE (6)

- USE FLAT SCREW (6) TO ATTACH SLIDE (6) ONTO SIDE PANEL (H & I).



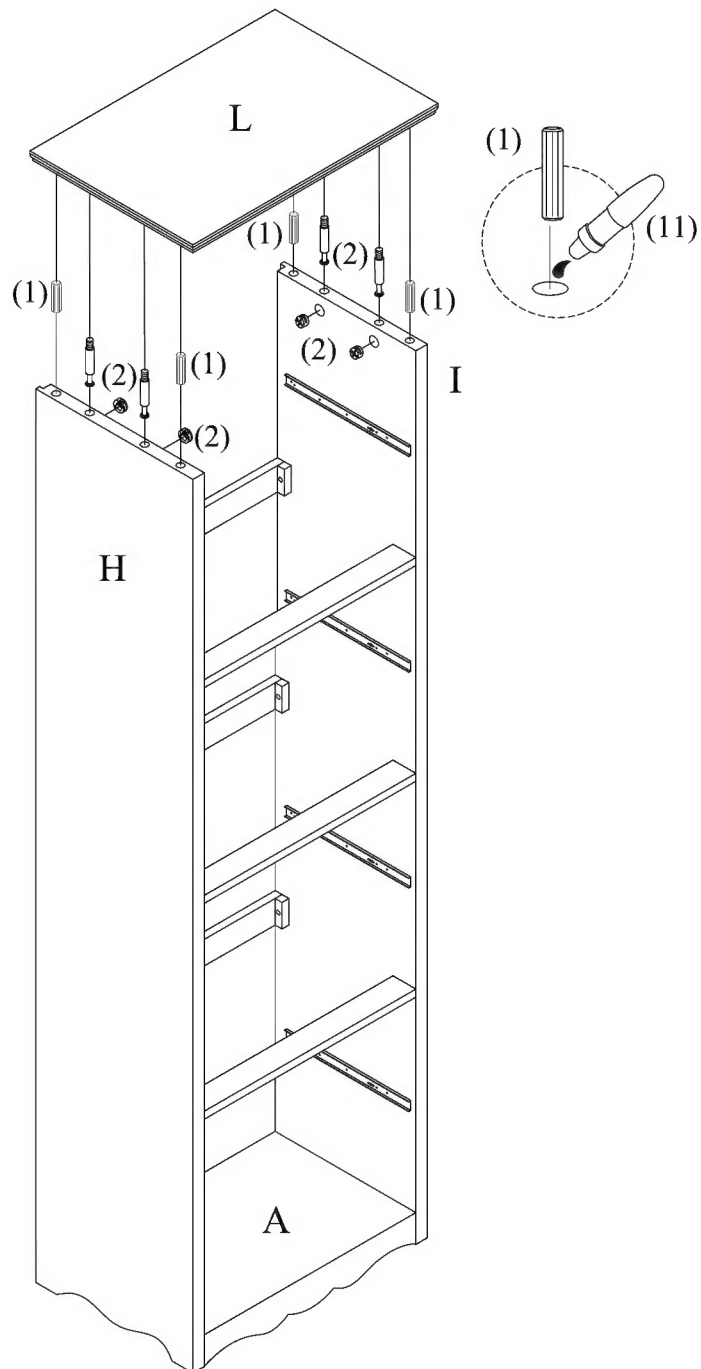
STEP 4: ASSEMBLE SIDE PANEL (H & I) AND BOTTOM PANEL (A)

- FILL RELEVANT HOLES 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES.  
(DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).
- USE CAM BOLT & CAM LOCK (2) AND ROUND BOLT & FLAT WASHER (3) TO ASSEMBLE SIDE PANEL (H & I) AND ACROSS PANEL (J & K) ALSO BOTTOM PANEL (A) TOGETHER.



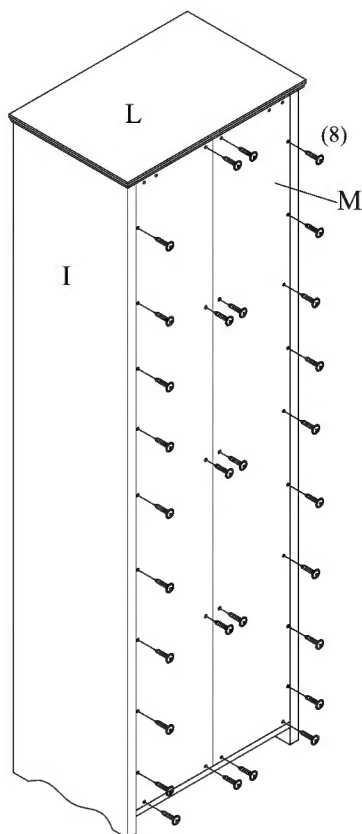
STEP 5: ASSEMBLE TOP PANEL (L)

- FILL RELEVANT HOLES 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES. (DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).
- USE CAM BOLT & CAM LOCK (2) TO ASSEMBLE SIDE PANEL (H & I) AND TOP PANEL (L).



STEP 6: ASSEMBLE BACK PANEL (M)

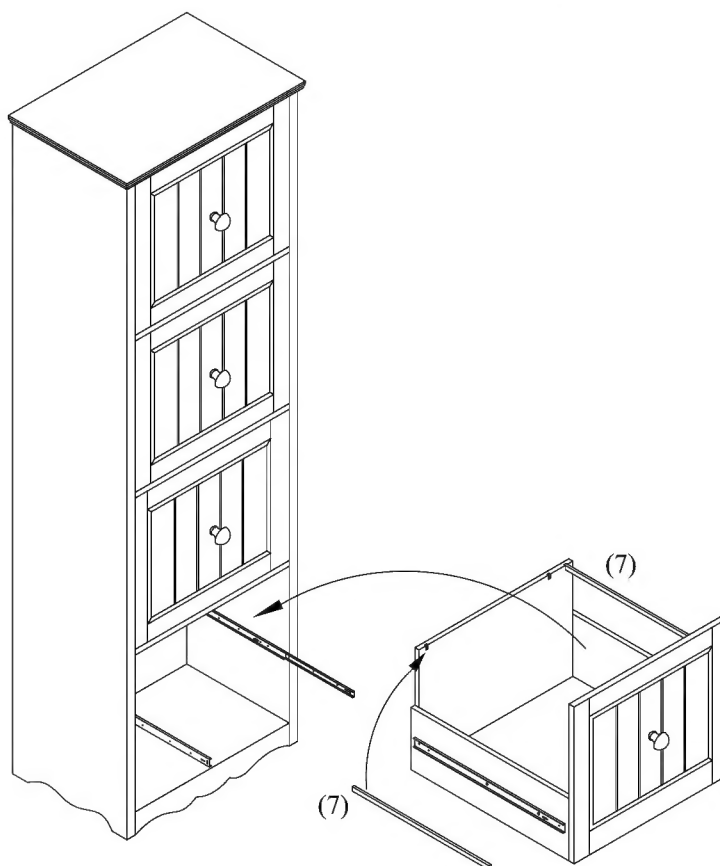
- USE ROUND HEAD SCREW (8) TO ATTACH BACK PANEL (M) ON THE BACK OF PRE-ASSEMBLED UNIT.



NOTE:BEFORE YOU ASSEMBLE BACK PANEL, PLEASE MAKE SURE THE 2 SIDE PANELS HAVE EVEN GAP BETWEEN THEM. IF UNEVEN, SHIFT THE SIDE PANELS EVENLY SPACED, THEN ATTACH BACK PANEL.

STEP 7: PLACE DRAWERS

- PULL OUT SLIDES INSIDE THE SIDE PANELS OF THE PRE-ASSEMBLED UNIT PROPERLY, HAVE 4 DRAWERS TO MATCH SLIDE AND THEN SLID THEM INTO THE PRODUCT BODY GENTLY.
- PUT THE 2 ALUMINUM BARS (7) INTO THE SLOTS INSIDE EACH DRAWER.





STEP 8: ASSEMBLE PREVENT DEVICE (9)

- USE ELECTRIC DRILL TO DRILL 4 SMALL HOLES ON THE DESIRED LOCATION OF WALL, INSERT 4 GECKOS INTO THE 4 HOLES BY RUBBER MALLET, USE 4 LONG SCREWS TO ATTACH ONE PLASTIC SLICE ONTO WALL, THEN USE 4 SHORT SCREWS TO ATTACH ANOTHER PLASTIC SLICE ON THE BACK OF PRE-ASSEMBLED PRODUCT.
- USE THE PLASTIC ROPE TO LINK THE PRODUCT AND WALL TOGETHER.

